

Hex Key Size Chart (Socket Head Cap Screws)

The hex key (Allen wrench) size for each socket head cap screw, in both inch and metric sizes.

Inch size	Hex key (in)	Metric size	Hex key (mm)
#4-40	3/32	M3	2.5
#6-32	7/64	M4	3
#8-32	9/64	M5	4
#10-24	5/32	M6	5
1/4-20	3/16	M8	6
5/16-18	1/4	M10	8
3/8-16	5/16	M12	10
1/2-13	3/8	M16	14

Note: Use the exact key size - a worn or undersized key will damage the screw.

Reference values only — verify against the governing standard or manufacturer before use.