

Pop Rivet Size Chart (Diameter, Grip, Drill)

Rivet body diameter, the grip range it covers, and the drill size for the hole.

Rivet diameter	Drill size	Grip range (in)	Typical use
3/32 in	#40	1/16 to 1/8	Thin sheet, trim
1/8 in	#30	1/8 to 1/4	General sheet metal
5/32 in	#20	3/16 to 5/16	Medium sheet
3/16 in	#11	1/4 to 1/2	Structural sheet, gutters
1/4 in	F	3/8 to 3/4	Heavy sheet, trailers

Note: Grip range is the total thickness of the p

Reference values only — verify against the governing standard or manufacturer before use.